

TECHNICAL DATA SHEET

SYNOLAC® 8218 S 75 (Formely CHEMPOL® 812-2218)

Modified alkyd

PRODUCT APPLICATION DETAILS

 ${\tt SYNOLAC^{\circ}~8218~S~75~is~a~high~solids~phenolic-modified~soya~short~oil~alkyd~with~good~corrosion}$ and humidity resistance for use in metal primers. SYNOLAC® 8218 S 75 is the HAPs-free version of SYNOLAC® 8204 X 75.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content	75 %	-
Viscosity	Z-Z2 Gardner Holdt	-
Reduced viscosity (60% in Xylene)	E-H	-
Color	12 Gardner	-
Acid value	24 mg KOH/g	-

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Solvent	n-Butyl acetate/MAK 89.2/10.8	-
Density	8.8 lbs/gal	-
Hydroxyl content	2.2 %	-
Hydroxyl number	72	-

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

Coatings & Inks

- Industrial Coating
 - General Industry

PERFORMANCE BENEFITS

- **Excellent Compatibility with** Chain Stopped and Monomer Modified Alkyds
- Good Corrosion Resistance
- Good Humidity Resistance
- Rapid Viscosity Reduction
- HAPS Free SYNOLAC® 8204 X



FORMULATION GUIDELINES

RECOMMENDATIONS OF USE

Metal—Primer Coatings Metal—High Gloss Industrial Primers Lacquer Resistant and Non-Lift Primers Can be used with Melamine or Urea Resins for Bake Applications Can be used with Isocyanates for Chemical Resistant Primers

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

SYNOLAC® 8218 S 75 - Packaged products should be stored in a dry indoor location. The material should be stored in the original, unopened and undamaged container at storage temperatures not exceeding 85° F (30° C). Exposure to direct sunlight should be avoided. For assistance with the best practices for bulk shipment storage and handling contact Arkema.

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